

Production/Admin:
Date
Received/Costing
Initial

12/2/17

Location

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Ordered Quantity	Received Quantity	Returned Quantity	Quantity Shor	Comments

Discrepancies

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☒ No ☐
Receipt: Yes ☒ No ☐
Cash: Yes ☒ No ☐
Cr: Yes ☒ No ☐

Release Note Attached: Yes ☒ No ☐
Waybill Attached: Yes ☒ No ☐
Shipment Complete: Yes ☒ No ☐
QC6 Inspection: Yes ☒ No ☐
Work Order: Yes ☒ No ☐

N/A
N/A
N/A
N/A

Supplier:

12/2/17
THYSON

Date:

Batch No:

M102734

Dat P/O:

16058

Receiving Report

All amounts are calculated in domestic currency.

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Reject Qty	Book Amt
VendorID\Vendor Name			VC-COE001	Thyssenkrupp Materials CA Ltd							
PO16088	14		M6061T6R0.750	f	2/16/2012	2/17/2012	48.0000	\$1.19	0.0000	0	\$56.96
CAD	No		6061-T6 Round Bar .750"	f	48.0000	DESJ02		\$56.96	0.0000	0	
			120734								
Total Received Quantity:											48.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$56.96
Total Balance Due Quantity:											0.0000

B I L L O F L A D I N G

No: PEC 751580
Ship Date 07Feb12 at 10:20 From PFWShip From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033Probill
Via VIM TRRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest 2936
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACEShip To: (1)
DART AEROSPACE

B I L L O F L A D I N G - REPRINT

6) Our Order PEC-416097- 6 Your PO # 16088

ALUMINUM FLAT BAR 6061-T6511

.125" x .750" X 240.0000"

Heat Number
13642Tag No
34457Quantity
100 FTPCS
5Wt LBS
10

7) Our Order PEC-416097- 7 Your PO # 16088

ALUMINUM FLAT BAR 6061-T6511

1.00" x 2.00" X 144.0000"

Heat Number
HK104 130Tag No
34420Quantity
48 FTPCS
4Wt LBS
113

8) Our Order PEC-416097- 8 Your PO # 16088

ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

Heat Number
15208Tag No
34421Quantity
24 FTPCS
2Wt LBS
111

9) Our Order PEC-416097- 9 Your PO # 16088

ALUMINUM ROUND BAR 6061-T6511

.625" DIA X 144.0000"

Heat Number
36657 107Tag No
34422Quantity
60 FTPCS
5Wt LBS
22

10) Our Order PEC-416097- 10 Your PO # 16088

ALUMINUM ROUND BAR 6061-T6511

.750" DIA X 144.0000"

Heat Number
P0.750026Tag No
500901Quantity
48 FTPCS
4Wt LBS
26

11) Our Order PEC-416097- 11 Your PO # 16088

ALUMINUM SHEET 5052-H32

.0640 Nom X 48.0000" X 96.0000"

Heat Number

Tag No

Quantity

PCS

Wt LBS

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM ROUND BAR 6061-T6511
.750" DIA X 144.0000"
PART NO.

PO/Rel 16088
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-751580-010 7Feb12
Pg 1/2

Signed by:

Arm:

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

CUSTOMER PO NUMBER: PEC-232331-6		CUSTOMER PART NUMBER: 015238-9		PRODUCT DESCRIPTION: KAISERSELECT PRECISION ROD .750 +/- .004	
KAISER ORDER NUMBER: 601377	LINE ITEM: 006	SHIP DATE: 09/09/2011	KAISER LOT NUMBER: P0.750026	ALLOY: 6061	TEMPER: T6511B
WEIGHT SHIPPED: 1515.000 LB	QUANTITY: 243.000 PCS	B/L NUMBER: 601380	DIA/M/DIA/THKNS: 0.750	WIDTH: 0.750	LENGTH: 12.000 FT
SHIP TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA			SOLD TO: THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ON L4K 5C6 CANADA		

Actual Physical Properties

REFERENCE	DASH#	SAMPLE#	UTS (KSI)	YTS (KSI)	ELONG%	HARDNESS	CONDUCT.	BEND
XTR000279	CC01	0001	49.0	46.3	17.5	RE 96	N/A	N/A
XTR000279	0001	0002	49.4	46.3	14.3	RE 99	N/A	N/A
XTR000279	0001	0003	57.0	53.0	15.0	RE 95	N/A	N/A
XTR000279	0001	0004	56.2	53.5	14.1	RE 98	N/A	N/A
XTR000279	0001	0005	54.5	51.0	15.5	RE 98	N/A	N/A
XTR000279	0001	0006	54.9	50.0	17.7	RE 98	N/A	N/A
XTR000279	0001	0007	56.0	53.3	14.9	RE 90	N/A	N/A
XTR000279	0001	0008	55.2	49.0	15.5	RE 98	N/A	N/A
XTR000279	0001	0009	56.0	47.3	14.9	RE 97	N/A	N/A
XTR000279	0001	0010	55.7	49.5	15.6	RE 97	N/A	N/A
XTR000279	0001	0011	55.5	51.7	15.4	RE 97	N/A	N/A
XTR000279	0001	0012	57.3	53.5	16.3	RE 96	N/A	N/A
XTR000279	0001	0013	54.7	49.1	14.8	RE 96	N/A	N/A
XTR000279	0001	0014	53.9	48.7	14.4	RE 96	N/A	N/A

Chemical Composition (wt%), Aluminum Remainder

LIMITS	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Pb	Bi	Zr	Ea	Tot
Maximum	0.80	0.70	0.40	0.15	1.20	0.35	0.25	0.15	NA	NA	NA	0.05	0.15
Minimum	0.40	0.00	0.15	0.00	0.80	0.04	0.00	0.00	NA	NA	NA	0.00	0.00
A31472	.78	.28	.28	.10	.93	.08	.04	.02	.00	.01	.00	.01	.01

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager

Plant Serial: 00006696

Kaiser Order Number: 601377

Line Item: 006

Page 1 of 2

THYSSENKRUPP MATERIALS NA

Certificate of Mill Test Results

DART AEROSPACE

ALUMINUM ROUND BAR 6061-T6511

2.00" DIA X 144.0000"

PART NO.

PO/Rel 16088

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

BL PEC-751580-010

7Feb12

Pg 2/2

Signed by: _____

Attn: _____

KAISER
ALUMINUM
FABRICATED PRODUCTS

KAISER ALUMINUM
FABRICATED PRODUCTS, LLC
5205 KAISER DRIVE
KALAMAZOO, MI 49048

CERTIFIED TEST REPORT

<http://Certs.KaiserAluminum.com>

Applicable Requirements.

PER ASTM-B221-08, STENCILED ASME-SB221 1998 SECT II PER AMS-QQ-A-200/8 UNS#6061 MEETS ALL SPECIFICATION REQUIREMENTS FOR 6061-T6511/T6 ELEVATED MINIMUM MECHANICAL PROPERTIES AS FOLLOWS: UTS = 42.0 KSI MIN YIELD = 38.0 KSI MIN ELONGATION = 10.0% MIN

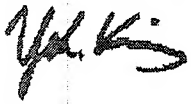
Miscellaneous Notes

MANUFACTURED IN USA (COMMERCE, CA) MELTED IN USA

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC hereby certifies that metal shipped under this order has been inspected and tested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination.

Alex Yeh, Quality & Technology Manager



Plant Serial: 00006696

Kaiser Order Number: 601377

Line Item: 006

Page 2 of 2

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577

OUTSTANDING PO REPRINT

Purchase Order ID PO16088

Purchase Order Date 2/03/12

PO Print Date 2/16/12

Page Number 1 of 1

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name
Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Unit Price	Extended Price
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Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
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Special Inst: SAME AS ABOVE Line Total: \$0.00

14	M6061T6R0.750	6061-T6 Round Bar .750"	2/16/12 Yes	48.00 f	Yours pld	\$1.1900	\$57.12
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Special Inst: MATERIAL:6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 QQ-A-200/8 OR AMS-QQ-A-200/8 OR ~~AMS 4160~~ OR ASTM B211 OR ASTM B221 Line Total: \$57.12

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Outstanding PO Total: \$57.12

Change Nbr: 4

Change Date: 2/16/12

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable